



MAX-11S, MAX-11mk2, MAX-10mk2 and MAX-31mk2

Side Accessory Rails

Installation instructions

This procedure requires average skills. Read instructions completely before proceeding. Each rail is attached to the upper receiver using two #10-32 screws. Two of the four screws are already installed in the upper.

Note:

One of the rails has a relief cut on the back. This rail is to be installed on the left side of the gun. The relief cut is to provide clearance for a protrusion on the S.W.D. style lower receivers.

Tools and Materials Required:

3/32 Hex Key (Allen Wrench)
Loc Tite 242 (blue) thread locker

Procedure:

- 1) Point firearm in a safe direction, remove magazine and insure firearm is unloaded and not cocked.
- 2) Using 3/32" hex key, remove front grip cover (faceplate) screw from one side.
- 3) Place a drop of Loc Tite 242 (blue) thread locker on end of mounting screws.
- 4) Place side accessory rail on side of upper receiver and align holes.
- 5) Install two #10-32x3/8" screws and lightly tighten.
- 6) Do not overtighten or you may strip the threads of the front cover.
- 7) Repeat steps 2 through 6 for other side.

Manufacturer and/or Seller assume no liability for this product or its use. No warranty is implied or stated. Installer assumes all liabilities for any damages to firearm, property or persons. This is not a factory installed component.