



MAX-11 and MAX-11A1 Barrel Removal and Installation

Removal of Barrel

The barrel has been designed to allow easy removal and installation. There are $\frac{3}{4}$ " wrench flats at the muzzle end.

To prevent marring the finish of the upper receiver use a padded vise or hard wood inserts. Alternatively, apply a couple of layers of masking tape to the trunnion. Secure trunnion firmly in vise. Using a $\frac{3}{4}$ " open end wrench on the wrench flats at the muzzle end, turn the wrench counter clockwise to loosen and remove barrel.



Installation of Barrel

To install barrel, apply Loctite Threadlocker 242 to the barrel threads and insert barrel into trunnion. Hand thread barrel and tighten by turning the wrench clockwise. Use a torque wrench to tighten to 40 foot/pounds.