

MAX-11, MAX-11A1 and MAX-10 Side Accessory Rails

Installation instructions

This procedure requires average skills. Read instructions completely before proceeding. Both 5/8" and 1/2" long screws are provided. Use the longer 5/8" screws to use the spacer.

Tools and Materials Required:

1/8" Hex Key (Allen Wrench)

Note: Do not install these rails on a MAX-31 or MAX-31A foregrip. The MAX-31 and MAX-31A use #10-24 screws instead of the #10-32 screws provided with these rails.

Procedure:

- 1) Point firearm in a safe direction, remove magazine and insure firearm is unloaded and not cocked.
- 2) Remove front grip retaining pin and detach upper receiver from lower receiver.
- 3) Using 1/8" hex key, remove two button head screws from side grip panels.
- 4) Leave side grip panels in place.
- 5) Place Accessory Rail Spacer on top of side grip panel.
- 6) Place Accessory Rail on top of Spacer and side grip panel.
- 7) Place a drop of Loc Tite 242 (blue) thread locker on end of mounting screws.
- 8) Align mounting holes and place #10-32 x 5/8" long, button head screws into mounting holes and tighten with 1/8" hex key.
- 9) Do not overtighten or you may deform the grip underneath.
- 10) Attach upper receiver to lower receiver and re-install front grip retaining pin.

Note: to use the Side Accessory Rails without the spacer, use the provided $#10-32 \times 1/2$ " long, button head screws.

Manufacturer and/or Seller assume no liability for this product or its use. No warranty is implied or stated. Installer assumes all liabilities for any damages to firearm, property or persons. This is not a factory installed component.